**Tork Elevation H1 Matic Towel Dispenser:**
H1 Matic System
551020A White; 551028A Black

**Dispenser Dimensions HxWxD Inches (cm):**
14.65 x 13.26 x 7.99 (37.2 x 33.7 x 20.3)

**H1 Roll Towel Product Options:**
- 290094 (Tork Premium, White)
- 290092A (Tork Advanced, White)
- 290089 (Tork Advanced, White)
- 290088 (Tork Universal, Natural)
- 290087 (Tork Advanced, White)

**Dispenser Parts**

<table>
<thead>
<tr>
<th>Part Description</th>
<th>Replacement SKU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hub Holder/Left Arm</td>
<td>225531P</td>
</tr>
<tr>
<td>Pin Holder/Right Arm</td>
<td>225530P</td>
</tr>
<tr>
<td>Brake Arm</td>
<td></td>
</tr>
<tr>
<td>H1 Elevation Matic Cassette (White)</td>
<td>225510A</td>
</tr>
<tr>
<td>H1 Elevation Matic Cassette (Black)</td>
<td>225512A</td>
</tr>
<tr>
<td>Cassette Cover (opens to clear paper jam)</td>
<td></td>
</tr>
<tr>
<td>Metal Key for Tork Dispensers</td>
<td>200260 KEY</td>
</tr>
<tr>
<td>H1 Elevation Cover (White)</td>
<td>225518A</td>
</tr>
<tr>
<td>H1 Elevation Cover (Black)</td>
<td>225519A</td>
</tr>
<tr>
<td>Elevation Lock (White)</td>
<td>205502</td>
</tr>
<tr>
<td>Elevation Lock (Black)</td>
<td>205503</td>
</tr>
</tbody>
</table>
### Cassette Parts

<table>
<thead>
<tr>
<th>Parts Description</th>
<th>Replacement SKU</th>
</tr>
</thead>
<tbody>
<tr>
<td>Large Elastic Ring 116mm</td>
<td>225515</td>
</tr>
<tr>
<td>Small Spring for Paper Brake Arm</td>
<td>203025</td>
</tr>
<tr>
<td>Large Spring (RED) for Cutting Cylinder</td>
<td>203024E</td>
</tr>
<tr>
<td>Small Elastic Ring 85mm</td>
<td>203043</td>
</tr>
<tr>
<td>Protection Roll (White)</td>
<td>205513</td>
</tr>
<tr>
<td>Protection Roll (Black)</td>
<td>205514</td>
</tr>
<tr>
<td>Push Bar (for loading and emergency feed)</td>
<td></td>
</tr>
</tbody>
</table>

### Part Description with Replacement Instructions

Parts with replacement SKU numbers listed are available for order as of the revision date on the manual. Contact an SCA Sales Rep or the SCA Tissue Quality Coordinator to order these parts.

#### Replacing the Elevation Lock: 205502 (White); 205503 (Black)

1. Use a small slot-head screwdriver to press the snap fit towards the lock housing. Push the lock downwards at the same time.
2. Repeat the procedure on the other side of the lock.
3. Remove the old lock by pulling it through the hole in the cover.
4. Insert the new lock. Push until a click sound is heard.
Replacing the H1 Matic Cassette: 225510A (White); 225512A (Black)

1. Remove two Phillips head screws holding the cassette to the console.
2. Use a slot head screwdriver to release the cassette snap fit from the dispenser console. Push the cassette upwards and take it out from the dispenser.
3. Place the new cassette in the dispenser. Make sure that the cassette goes from top and is placed over hooks in back of console.
4. Re-attach cassette to back of console using two Phillips head screws.

Opening H1 Matic Cassette Cover

1. Locate indents on either side of cassette and pull cover open.
2. Using Phillips head screwdriver, remove 4 screws holding cassette cover (2 on each side).
3. Cassette is now open to allow replacement of protection roll, small brake arm spring and large cylinder spring.
Replacing Spring for Paper Brake Arm: 203025

1. Use needle-nose pliers to remove the front part of the spring from the fitting hole.
2. Remove the rear part of the spring from the plastic pin.
3. To attach the new spring, first insert the rear part on the plastic pin, then insert the front part of the spring into the fitting hole.

Replacing Spring for Cylinder: 203024E

Note: Be sure to order correct part. Spring is color-coded. Red spring is for Tork Elevation. Blue Spring is for Box 2000.

1. Use needle-nose pliers to remove the front hook of the spring from the crank arm.
2. Unhook the spring from the cassette.
3. To mount the new spring, first insert the rear part and then place the front hook on the crank arm.
Replacing the Protection Roll: 205513 (White); 205514 (Black)

1. Bend out the fitting hole on the left side.
2. Take out the protection roll (without damaging the elastic ring).
3. The new protection roll is put into position by doing the steps 1 and 2 above in reverse order. Make sure the fitting pins are securely placed in the holes on both sides. Pull elastic ring away from protection roll and ensure the roll turns freely.

Replacing the Cover: 225518A (White); 225519A (Black)

1. Open cover. Locate Phillips head screw on both sides (inside) of cover.
2. Using Phillips head screw driver, remove screw on both sides of cover. This will allow the round, white nylon bushing to be removed.
3. Pull one side of the cover away from the console of the dispenser. Pull the other side. Be sure to retain the nylon bushing and screw.
4. Place new cover on the console, inserting one side then the other into the console.
5. Place bushing inside console and secure using Phillips head screw.
Mounting and Filling Instructions

Installation Instructions

1.1

1.2

48 inches

2.1

2.2

Loading Instructions

1. x 1

3.

2a. 3a.

4.

x 2

x 2
Loading Instructions

Loading instructions are placed on the inside cover of each dispenser.
Using Stub Roll Compartment

The Tork Matic dispenser allows part of an unused roll to be placed in the bottom compartment of the dispenser and a new roll to be placed in the main roll holder arms. The stub roll feature requires that both tails of the roll are fed through the dispensing mechanism. Two sheets will be dispensed until the bottom stub roll is completely depleted. This allows 100% usage of each refill.

- As indicated in “B” of the loading instructions above, the main roll is small enough to be placed in the stub roll compartment once the arrow molded into the left side arm is visible.
- Drop old roll into bottom of compartment, keeping tail fed through the mechanism rollers.
- Place new roll in top roll holder arms. Feed tail of new roll through mechanism rollers. Engage push bar several times to feed paper.
- Close cover and pull both sheets down to ensure dispenser is feeding out both sheets.

Cleaning and Maintenance

The Tork Matic should be cleaned any time there is heavy paper dust build-up inside the dispenser. If paper dust is not a problem, approximately every year is a good frequency for cleanings. The following is the recommended procedure to cleaning:

1) Open the dispenser and remove the roll of paper. Open access door on cassette. Clear any loose paper and paper dust from the feed assembly. Close cassette access door.

2) Clean paper dust from the inside of the dispenser. This can be done is several ways, such as, vacuuming, blowing out with a can of compressed air (wear safety glasses), wiping out with a damp cloth, etc.

3) Clean the cover with a gentle cloth and water. If necessary, use an all-purpose cleaner that is safe for plastics. It is not recommended that paper be used to clean the surface of the dispenser – it may scratch the high gloss surface. Tork Specialist Cleaning Cloth or Premium Specialist Cleaning Cloth will provide excellent results.

Troubleshooting

Problem: Paper is not visible.

- Ensure paper is properly loaded. Arrows are embossed on the cassette cover to show where paper should be loaded. Place paper between rollers. Push bar to feed through mechanism.
- Check for paper jam. Open cassette cover (place fingers on both sides of cassette, locating raised tabs, pull cover towards you and down). Clear any paper from path.

Problem: Sheet is not fully cutting or very little sheet showing.

- This problem can occur in older dispensers or ones that see high traffic. Open the dispenser and check the following components:
  1. The large spring for the cylinder
  2. The small spring on the paper break arm
If either of these is broken, replacement parts may be ordered. Follow replacement instructions found earlier in this manual.

**Problem: Other Broken Parts; Dispenser Does Not Work**

- The cassette/mechanism for the dispenser can be replaced. Complete a Quality Complaint Form and submit to the SCA Tissue Quality Coordinator. A replacement cassette will be shipped to the location of your choice.
- **NOTE:** Our policy requires that the defective cassette be returned to the SCA SEC in Neenah WI for evaluation. The Quality Coordinator will provide return details. Original packaging from replacement cassette should be retained and used for product return.

**Contacting SCA**

To contact the SCA Tissue Quality Coordinator, dial 1-866-722-6659 and press 6. If asked for the date code on the dispenser, see instructions below.

**Product Date Code Location:** The product date code can be found on the bottom of the TorkSelect label located on the inside, back of the dispenser. The product molding date can be found in the dated clocks engraved into the backplate of the dispenser. The product assembly date is also stamped on the outside of the dispenser carton.
A drilling hole template is included in each product case.

**ELEVATION MATIC (551020A; 551028A)**

![Diagram of Tork Elevation H1 Matic Hand Towel Roll Dispenser Mounting Hole Dimensions]
Recommended Mounting Height (standard access)

Bottom of towel dispenser to be located 47.25" (120cm) above finished floor.

Recommended Mounting Height (ADAAG Guideline)

4.22.7 Controls and Dispensers. If controls, dispensers, receptacles, or other equipment are provided, then at least one of each shall be on an accessible route and shall comply with 4.27.

4.27.3* Height. The highest operable part of controls, dispensers, receptacles, and other operable equipment shall be placed within at least one of the reach ranges specified in 4.2.5 and 4.2.6.

4.2.5* Forward Reach. If the clear floor space only allows forward approach to an object, the maximum high forward reach allowed shall be 48 in (1220 mm) (see Fig. 5(a))
**4.2.6* Side Reach.** If the clear floor space allows parallel approach by a person in a wheelchair, the maximum high side reach allowed shall be 54 in (1370 mm) and the low side reach shall be no less than 9 in (230 mm) above the floor (Fig. 6(a) and (b)).

![Figure 6(a)](image1)

![Figure 6(b)](image2)

Clear Floor Space - Parallel Approach  
High and Low - Side Reach Limits

When surface-mounted, the H1 Matic dispenser should be mounted away from an accessible route and at the required reach height (for parallel or side reach) in order to comply with ADA guidelines.

**Recessed Mounting for H1 Elevation Matic Dispenser** (Note: Coming July 21, 2010)

The H1 Matic dispenser can be semi-recessed in an existing stainless steel combination towel and waste cabinet using our 309602A H1 Matic Stainless Steel Filler Panel.

Please refer to the 309602A Parts Manual to confirm compatibility with your equipment.